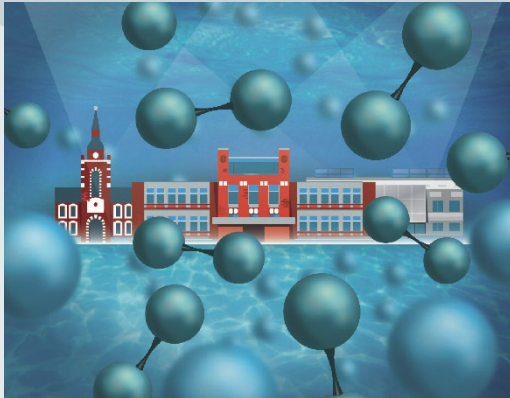

HYDROGEN - SAFETY OF ENERGY CARRIERS



Competence centre H₂Safety@BAM

**We build trust in hydrogen
technologies.**

www.bam.de

The person

- Chemist
- Employed at BAM since 1998
- Chair of the Competence Centre H₂SAFETY@BAM
- Head of the „Safety of Energy Carriers" Division
- Spokesperson of Cluster IV "Safety, Acceptance and Sustainable Market Introduction" of the German Hydrogen Research Network



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Safety in Technology and Chemistry

BAM is a senior scientific and technical Federal institute with responsibility to Federal Ministry for Economic Affairs and Climate Action



Federal Ministry
for Economic Affairs
and Climate Action



Zweiggelände
Fabeckstraße



Zweiggelände Adlershof



Stammgelände Lichterfelde



Testgelände Technische
Sicherheit in Horstwalde

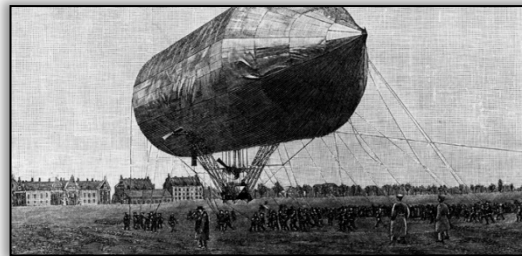


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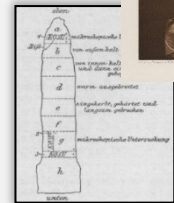
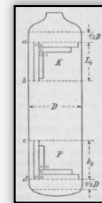


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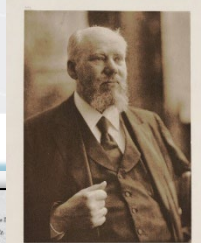
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JAHRE BAM
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Wirkung



Berlin-Tempelhof 25.05.1894

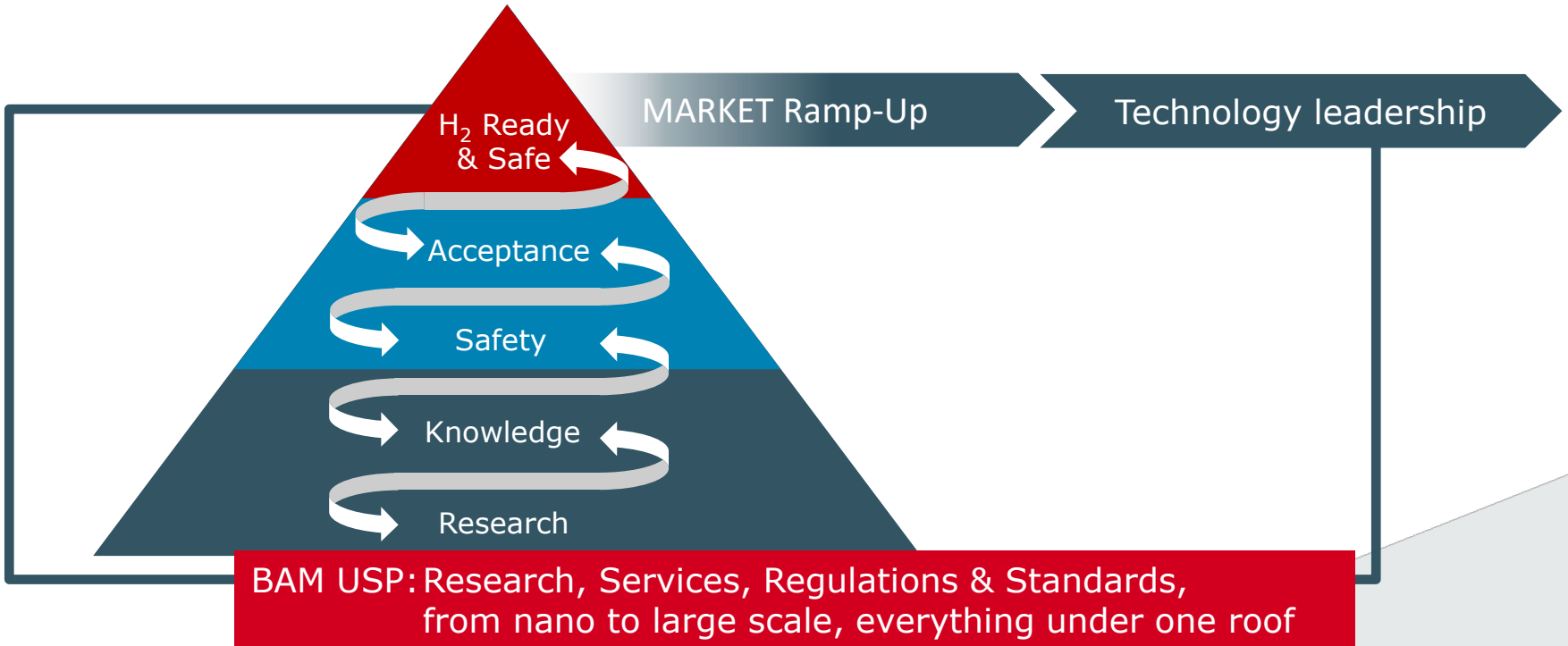


A. Martens, Journal of the Association
of German Engineers, 40 (1896),
No. 26, pp. 717 – 723 in German



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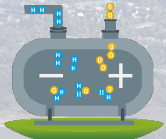
Our contribution to the national and European hydrogen strategy



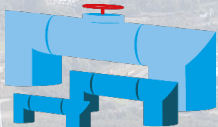
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Safety Issues along the Hydrogen Value Chain

Production



Transport



Storage



Use



- Scale-Up
- Consequences of Cross-Over
- Materials degradation
- Protection areas
- Safety guidelines

- Materials compatibility
- Explosion protection
- Consequences of failure
- Gas quality influences

- Operation-dependent safety assessments
- Structural health monitoring
- Life time assessment
- Isolating materials for cryogenic storage
- Advanced storage technologies

- Proof of safety concepts
- Leak monitoring
- Hydrogen quality
- Digital quality infrastructure
- Consequences of failures & safety measures
- Tribology and Lubricants

Acceptance

Education and Training

Regulation, Codes and Standards

Test Site for Technical Safety (BAM TTS)

The "Hydrogen Safety" test area offers unique testing possibilities



- Modern infrastructure and equipment
 - Testing under extreme conditions on a real scale
1. H₂ Test Area (H₂TA): 100 MPa infrastructure, LH₂, Impact test facilities, Pipeline test facility
 2. Real Lab „Hydrogen Refuelling Station“
 3. Test house pressure vessels (completion: 08/2024)
 4. Fire test stands and high-speed impact test facility
 5. Free-jet testing and constructive explosion protection

-
- R&D on safety issues using hydrogen or on hydrogen systems are already going on for decades
 - Hydrogen systems can be as safe as systems based on conventional energy carriers
 - » assuming the specific properties of hydrogen and the hydrogen system are properly addressed
 - Safety must be considered from the beginning of technology development
 - Gap analysis required (“**Not to reinvent the wheel!**”)

-
- Identified Knowledge Gaps (Extract from the „Recommendations German Hydrogen Research Network“ (published 03/2022); 1.500 Experts from economy and science; Recommendations handed out to German government)
 - Material properties and compatibilities (Selection of suitable materials for entire life time of a technology)
 - Safety of LH₂ (as it might play an important role for energy transport and distribution)
 - Leak detection and monitoring (R&D of area- and volume-based detection of hydrogen releases and mixing behavior; sensor networks; Digitalization and AI)
 - Protection concepts (Guidelines for specific measures, e.g. releases; definition of protection areas; ...)
 - Knowledge transfer (Education, Training, Regulation, Codes and Standards)

Promoting Young Talent and continuous Education



- Cooperation with the University of Birmingham - BAM lectures on hydrogen safety within the Joint European Summer School
- Capacity building at University of Namibia (Participation to Master Graduate School)
- BAM Academy for educating and training of young scientists and experts
- BAM and BTU Cottbus joint graduate programme "TrustWorthy Hydrogen" for the promotion of PhD Students

Joint European Summer School on Fuel Cell, Electrolyser and Battery Technologies



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Brandenburgische
Technische Universität
Cottbus - Senftenberg



Project: Safety related research in the field of LH₂ storage and transport applications

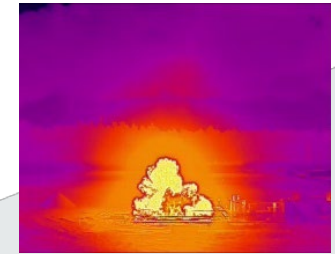
Part 1: BLEVE Tests



Part 2: RPT Tests



S_H2IFT



High energy impact testing on gas cylinders up to 25kJ@70MPa



construction of the impact test bench with internal pressure (modular drop apparatus)

implementation of a splinter protection (patenting of modular anti-splinter elements)

implementation of a gas filling unit for filling with hydrogen (patented gas weighing unit)



-
- Hydrogen safety is not a barrier to the introduction of the energy carrier or technologies
 - Safe handling of hydrogen has been the subject of intensive research for years → gaps need to be identified and closed
 - Experience and knowledge must be used from many different areas, e.g., from the chemical industry or the area of nuclear safety
 - Hydrogen systems can be as safe as systems based on conventional energy carriers
 - Dissemination of knowledge, competence and safety culture to all stakeholders in the technological value chain:
 - » design, manufacturing, assembly, operation, maintenance, decommissioning, first responders, training, education, etc.

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